Technical Data Sheet

CAPILENE® CL 50 E

Specialty Polypropylene



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Product Description

CAPILENE® CL 50 E is a specialty soft polypropylene combining typical advantages of polypropylene random and heterophasic copolymers.

Very low flexural modulus

Features:	Excellent impact at sub-zero temperature Very low stress whitening		High glossExcellent transparencyBasic additive package	
Uses:	Detergent and cosmetics clear containers High clarity films		Corrugated sheetsProfiles	
Processing Methods:	Injection molding Compounding		Cast film extrusionThermoforming	
Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	6	g/10 min
Mechanical				
Flexural Modulus	(5 mm/min)	ISO 178	450	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	15	kJ/m²
Izod Impact Strength, notched	(-20°C)	ISO 180	6	kJ/m²
Mechanical in Film**				
Tensile Stress at Yield	(MD/TD)	ISO 527-3	15/15	МРа
Tensile Strain at Yield	(MD/TD)	ISO 527-3	13/15	%
Tensile Stress at Break	(MD/TD)	ISO 527-3	39/41	МРа
Tensile Strain at Break	(MD/TD)	ISO 527-3	470/1190	%
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	118	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	60	°C
Optical				
Haze	(1 mm plaque)	ASTM D1003	35	%
Haze**	(50 µm film)	ASTM D1003	0.8	%
Gloss**	(45°, 50 μm film)	ASTM D2457	91	%
*Typical values, not to be construed as	.c			

^{*}Typical values; not to be construed as specifications.

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^{**} Measured on 50 µm cast film.

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