

Technical Data Sheet

DuCare[®] SR 76 M

Polypropylene Heterophasic Copolymer

Description

DuCare SR 76 M is a nucleated heterophasic polypropylene copolymer (produced with a phthalate-free catalyst). The product combines a good stiffness with good impact strength.

Applications

DuCare SR 76 M is suitable for: compounding and injection moulding for applications in the life science market, like (constituent parts of) medical devices, such as housings, enclosures, packaging & containers

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C / 2.16 kg)	ISO 1133	15	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1400	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	28	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	6	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 50	%
Shear Modulus		ISO 6721-2	730	MPa
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	6	kJ/m ²
	(0 °C)	ISO 179/1eA	3	
	(-20 °C)	ISO 179/1eA	2.5	
	(-30 °C)	ISO 179/1eA	2	
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	No Break	kJ/m ²
	(0 °C)	ISO 179/1eU	100	
	(-20 °C)	ISO 179/1eU	50	
	(-30 °C)	ISO 179/1eU	45	
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	5	kJ/m ²
	(0 °C)	ISO 180/1A	3	
	(-20 °C)	ISO 180/1A	2.5	
	(-30 °C)	ISO 180/1A	2	
Ball Indentation Hardness (H 358/30)		ISO 2039-1	63	MPa
Thermal				
Melting Point, DSC		ISO 3146	163	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	53	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	90	°C
Vicat Softening Temperature	(10 N)	ISO 306	151	°C
Vicat Softening Temperature	(50 N)	ISO 306	68	°C
Other Properties				
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

Ducor Petrochemicals B.V., POB 1038, 3180AA Rozenburg ZH, the Netherlands

Web: <http://www.ducorchem.com/>

Email: sales@ducorchem.com

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