

Technical Data Sheet

DuPure[®] G 72 TF

Polypropylene Homopolymer

Description

DuPure G 72 TF is a polypropylene homopolymer (produced with a phthalate-free catalyst) for extrusion & thermoforming applications, requiring high transparency and improved stiffness. The product is nucleated and clarified, and contains anti-electrostatic agents. DuPure G 72 TF exhibits excellent processability, and very good optical and mechanical properties of thermoformed parts.

Applications

DuPure G 72 TF is suitable for: thermoformed packaging, e.g. high transparent trays, cups and containers.

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C / 2.16 kg)	ISO 1133	3.1	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1850	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	37	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	7	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 25	%
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	4.5	kJ/m ²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	180	kJ/m ²
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	5.0	kJ/m ²
Ball Indentation Hardness (H 358/30)		ISO 2039-1	79	MPa
Thermal				
Melting Point, DSC		ISO 3146	165	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	58	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	100	°C
Vicat Softening Temperature	(10 N)	ISO 306	156	°C
Vicat Softening Temperature	(50 N)	ISO 306	94	°C
Other Properties				
Haze	(1 mm plaque)	ASTM D1003	30	%
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

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