

Technical Data Sheet DuPure[®] L 76 A Polypropylene Homopolymer

Description

DuPure L 76 A is a polypropylene homopolymer (produced with a phthalate-free catalyst) for extrusion and thermoforming applications with nucleation and an anti-electrostatic agent. DuPure L 76 A offers good stiffness and transparency. The product exhibits an excellent processability and good wall thickness distribution of the thermoformed parts.

Applications

DuPure L 76 A is suitable for: thermoformed packaging for e.g. diary products, lids and trays.

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site http://www.ducorchem.com.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C / 2.16 kg)	ISO 1133	5.5	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1600	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	36	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	9	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 50	%
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	3.5	kJ/m ²
	(-30 °C)	ISO 179/1eA	1.7	kJ/m²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	140	kJ/m²
	(-30 °C)	ISO 179/1eU	16	kJ/m²
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	3.5	kJ/m²
	(-30 °C)	ISO 180/1A	1.5	kJ/m²
Ball Indentation Hardness (H 358/30)		ISO 2039-1	74	MPa
Thermal				
Melting Point, DSC		ISO 3146	163	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	55	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	90	°C
Vicat Softening Temperature	(10 N)	ISO 306	154	°C
Vicat Softening Temperature	(50 N)	ISO 306	94	°C
Other Properties				
Haze	(1 mm plaque)	ASTM D1003	49	%
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

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