

Technical Data Sheet

DuPure[®] QW 76 AV

Polypropylene Random Copolymer

Description

DuPure QW 76 AV is a controlled rheology modified polypropylene random copolymer (produced with a phthalate-free catalyst), suitable for injection moulding applications. The product is nucleated and contains an anti-electrostatic agent. DuPure QW 76 AV features a good balance of stiffness and impact strength, and very high melt flow.

Applications

DuPure QW 76 AV is suitable for: thin-walled injection moulding, compounding.

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C/ 2.16 kg)	ISO 1133	75	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1450	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	32	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	12	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 40	%
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	3.5	kJ/m ²
	(0 °C)	ISO 179/1eA	1.5	kJ/m ²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	140	kJ/m ²
	(0 °C)	ISO 179/1eU	60	kJ/m ²
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	3.8	kJ/m ²
	(0 °C)	ISO 180/1A	1.6	kJ/m ²
Thermal				
Melting Point, DSC		ISO 3146	154	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	55	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	85	°C
Vicat Softening Temperature	(10 N)	ISO 306	145	°C
Vicat Softening Temperature	(50 N)	ISO 306	85	°C
Other Properties				
Haze	(1 mm plaque)	ASTM D1003	50	%
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

Ducor Petrochemicals B.V., POB 1038, 3180AA Rozenburg ZH, the Netherlands

Web: <http://www.ducorchem.com/>

Email: sales@ducorchem.com

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