

Technical Data Sheet

DuPure[®] TR 76 V

Polypropylene Heterophasic Copolymer

Description

DuPure TR 76 V is a controlled rheology modified heterophasic polypropylene copolymer (produced with a phthalate-free catalyst). The product shows an excellent fluidity combined with a narrow molecular weight distribution, resulting in fast cycle-times and a high dimensional stability.

Applications

DuPure TR 76 V is suitable for: thin-walled packaging, buckets, house wares.

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C / 2.16 kg)	ISO 1133	15	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1000	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	20	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	7	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 50	%
Shear Modulus		ISO 6721-2	530	MPa
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	43 P	kJ/m ²
	(0 °C)	ISO 179/1eA	9	kJ/m ²
	(-20 °C)	ISO 179/1eA	7	kJ/m ²
	(-30 °C)	ISO 179/1eA	6.5	kJ/m ²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	No Break	kJ/m ²
	(0 °C)	ISO 179/1eU	No Break	kJ/m ²
	(-20 °C)	ISO 179/1eU	190	kJ/m ²
	(-30 °C)	ISO 179/1eU	140	kJ/m ²
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	30	kJ/m ²
	(0 °C)	ISO 180/1A	7	kJ/m ²
	(-20 °C)	ISO 180/1A	5	kJ/m ²
	(-30 °C)	ISO 180/1A	4	kJ/m ²
Ball Indentation Hardness (H 132/30)		ISO 2039-1	45	MPa
Thermal				
Melting Point, DSC		ISO 3146	163	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	48	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	78	°C
Vicat Softening Temperature	(10 N)	ISO 306	142	°C
Vicat Softening Temperature	(50 N)	ISO 306	56	°C
Other Properties				
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

Ducor Petrochemicals B.V., POB 1038, 3180AA Rozenburg ZH, the Netherlands

Web: <http://www.ducorchem.com/>

Email: sales@ducorchem.com

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